



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0114-23
Job Sheet 178008



Part No: SK145-0114-23

Job Qty: 26 ea

Part Name: Collar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	26 Ea		7/20/18	0.00	0.00	Start Up Small Fab-4		58
110	Small Fab	26 pcs		7/20/18	0.00	1.73	Small Fab-8		9-89 <i>DA Smith</i>
120	QC	26 pcs		7/20/18	0.00	0.00	QC5		38
130	Packaging	26 pcs		7/20/18	0.00	0.00	Packaging3-1		GAISK 18-06-06
140	QC21-SA	26 Ea		7/20/18	0.00	0.00	QC21		DAS JUN 06 2018

Part Op
Descriptions: 110 - CUT CAP AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap	26 Ea (1 ea)	90-Start up Operation	X4 5009692 X22 5072959

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	26	88	0

Part Specifications

Specifications could not be found.

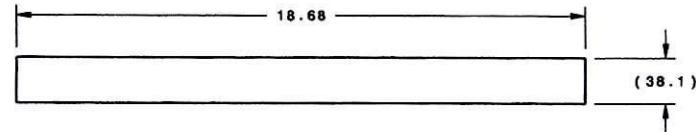
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

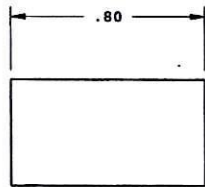
QA Closed: _____ Date: _____

Work Order update only ☐

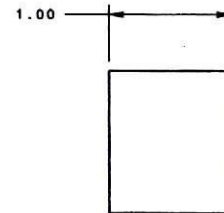
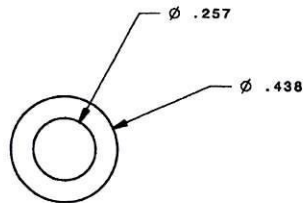
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :	Step #:	QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation		Disposition					
						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
OTHER : ☐							



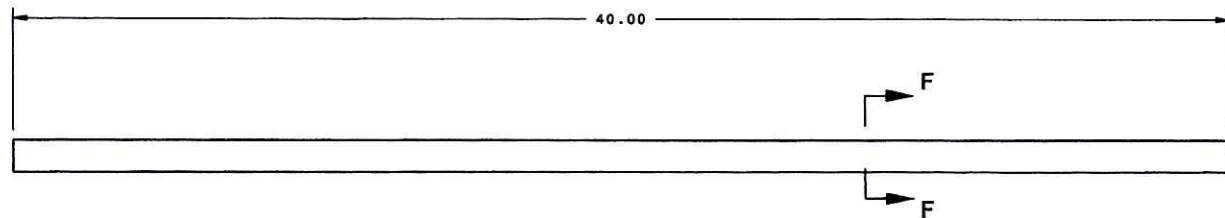
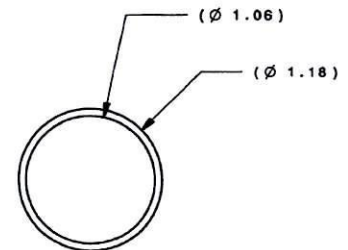
-26 HOOK PAD



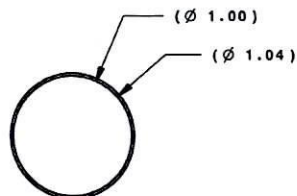
-22 BUSHING
SCALE: 2:1



-23 COLLAR
SCALE: 1:1



-21 GRIP



VIEW F-F
SCALE: 1:1

THE TECHNICAL DATA AND DESIGNS DISCLOSED
HEREIN ARE THE EXCLUSIVE PROPERTY OF AIRBUS
HELICOPTERS, INC. AND/OR CONTAIN PROPRIETARY
RIGHTS OF OTHERS AND ARE NOT TO BE USED
FOR FABRICATION OF PARTS WITHOUT PRIOR
WRITTEN CONSENT OF AIRBUS HELICOPTERS, INC.

AIRBUS

SIZE	DWG NO	REV
3GSZ1	SK145-0114	A
SIZE B	SCALE: 1:4	CATIA
		SHEET 4 OF 4



Container No: S076681



Part: SK145 - 0114 - 23

Job No: 178008

Serial No/Batch: S076681

Revision:

Inspector:

Exp Date: 05/31/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/31/18